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Roger is also a short version of the term "jolly Roger", which refers to a black flag with a white skull and crossbones, formerly used by sea pirates since as early as 1723.[citation needed]From c. 1650 up to c. 1870, Roger was slang for the word "penis". In Under Milk Wood, Dylan Thomas writes "jolly, rodgered" suggesting both the sexual double entendre and the pirate term "jolly Roger".

Roger - Wikipedia
The double tee was 60 ft. long and 9 ft. wide, with a depth of 2 ft. 3 in. and a slab thickness of 4 inches. The weight of the double tee was approximately 42,800 pounds. The incident site was the Westlake Garage of the Westfield Montgomery Mall in Bethesda, MD.

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In the first row (g=1 subgroup) you will find the d2-star values for m= 2 through 20 subgroups. Unfortunately, it doesn't list the values of d2-star for m=21 through m=30 subgroup. But, this tables does mention that it was taken from Acheson Duncan, Quality Control and Industrial Statistics, 5th edition, Mcgraw Hill 1986.

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